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DECLARATION AND POWER OF ATTORNEY
FOR DESIGN AND UTILITY PATENT APPLICATION

ATTORNEY'S DOCKET NO.:

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe that I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled Honing method the specification of which (check one) [] is attached hereto, [] was filed on _____ as Application No. _____ and was amended on _____ (if applicable).

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations § 1.56.

I hereby claim foreign priority benefits under Title 35, United States Code § 119(a)-(d) of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed: _____

<u>101 10200.3</u>	<u>Germany</u>	<u>02/03/2001</u>	Priority Claimed
(Number)	(Country)	(Day/Month/Year Filed)	[X] Yes [] No

I hereby claim the benefit under Title 35, United States Code § 119(e) of any United States provisional application(s) listed below:

_____ (Application No.)	_____ (Filing Date)
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I hereby claim benefit under Title 35, United States Code § 120 of any United States application(s) listed below, and insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided in the first paragraph of Title 35, United States Code § 112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations § 1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application.

_____ (Application No.)	_____ (Filing Date)	_____ (Status - patented, pending, abandoned)
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I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and all continuation and divisional applications based thereon, and to transact all business in the Patent and Trademark Office connected therewith:

Michael J. McGovern, Reg. No. 28,326; Michael A. Jaskolski, Reg. No. 37,551; David G. Ryser, Reg. No. 35,407. Direct all telephone calls to Michael J. McGovern at telephone no. (414) 277-5000. Address all correspondence to: Michael J. McGovern c/o Quarles & Brady, 411 East Wisconsin Ave., Milwaukee, WI 53202-4497.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

FULL NAME OF SOLE OR FIRST INVENTOR

Uwe-Peter Weigmann

INVENTOR'S SIGNATURE

DATE

28.2.02

RESIDENCE

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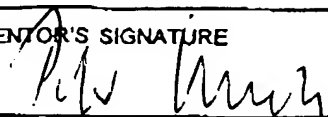
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FULL NAME OF FIFTH JOINT INVENTOR		INVENTOR'S SIGNATURE	DATE
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FULL NAME OF SIXTH JOINT INVENTOR		INVENTOR'S SIGNATURE	DATE
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[] Additional inventors are being named on separately numbered sheets attached hereto.